

1 Tools needed to setup the Belshaw Donut® Robot Mark II.

- a. Box Cutter b. Wrench 5/16
c. Tape Measure



2 Check packaging for damage before opening.
a. If damage is found contact shipping company.
b. If no damage is found continue.



3 Move to location (2 people)



4 Turn carton locks to OPEN (x4)



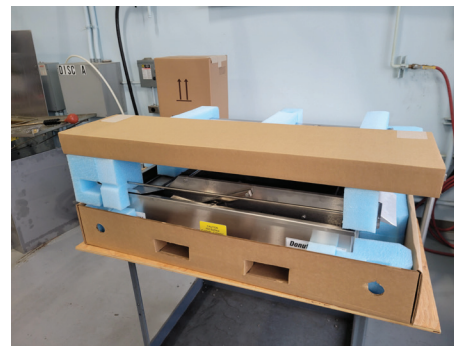
5 Turn and remove inter lock (x4)



6 Remove outer locks (x4)



7 Remove locks from all 4 locations



8 Remove top of carton



9 Remove carton packaging



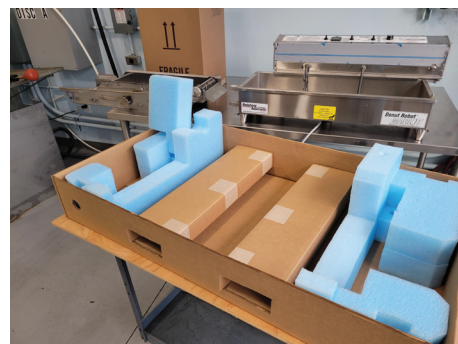
10 Remove conveyor



11 Remove conveyor packaging



12 Lift fryer out of carton (2 people)



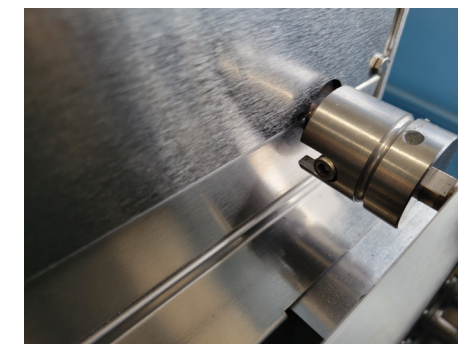
13 Place fryer into location



14 Remove all stainless steel coating



15 Place conveyor into fryer



16 Align drive coupling



17 Align locating pin



18 Conveyor installed



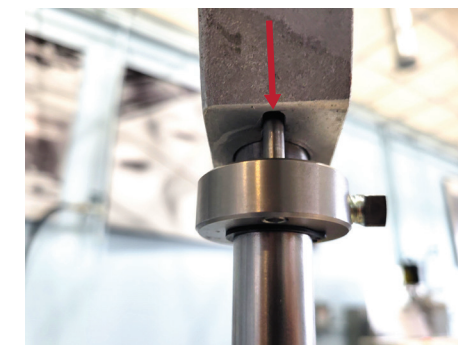
19 Unpack carton with cutter head & hopper



20 Unpack cutter head & mounting post



21 Install mounting post



22 Align pin and clot on cutter head



23 Install cutter head



24 Install plunger into hopper



25 Install hopper onto cutter head



26 Tighten hopper mounting nuts



27 Lift and swing hopper over conveyor



28 Adjust hopper height to 1 3/8 in. with tape measure



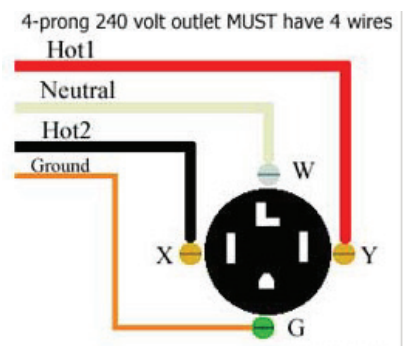
29 Loosen set screw adjust with 5/16 wrench



30 Plug cutter head into fryer



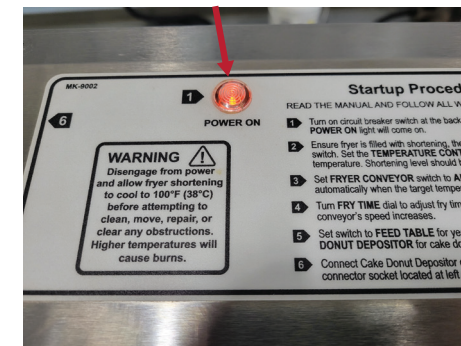
31 Check data tag



32 4 wires, 2 Hot, 1 Neutral, 1 Ground



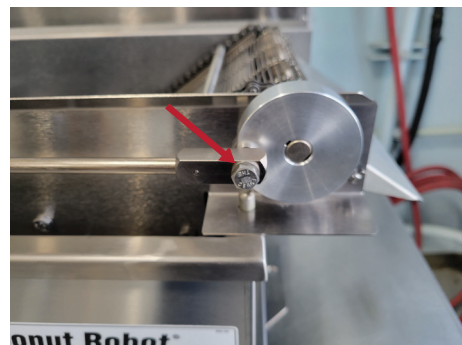
33 Turn main power



34 Make sure power light is on



35 Turn fryer conveyor on



36 Stop conveyor with connecting rod to left



37 Loosen cutter head set screws with 5/16 wrench (x2)



38 Attach connecting rod to swing arm



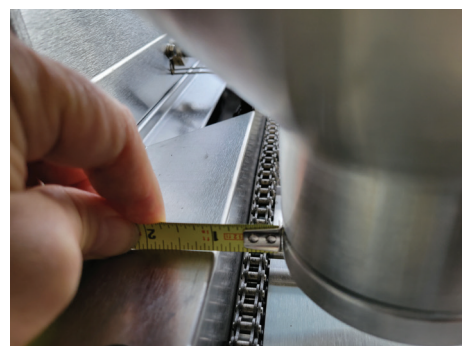
39 Adjust hopper 1 inch from side panel



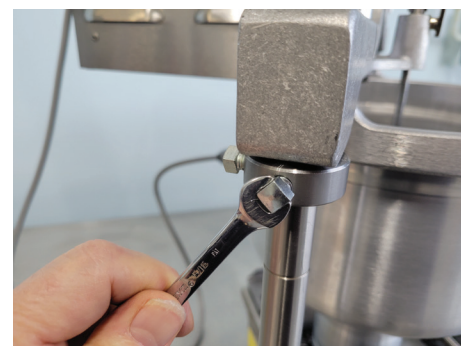
40 Turn conveyor on



41 Stop conveyor with connecting rod to right



42 Check hopper is 1 inch from side panel



43 Tighten cutter head set screws (x2)



44 Turn power off



See operator's manual for further information



Donut Robot® Mark II Video