

OPERATOR'S MANUAL
TECHNICAL SUPPLEMENT
PARTS AND ELECTRICAL DIAGRAMS

2021-



Type F

Cake Donut Depositor

- ITEM NUMBERS F00010001 F0036000DB 0227CHS
 F00160001 0227M 0227M-JAPAN
 F0032000DB 0227M-230 0227SL

SERIAL NUMBER

*Item Number and Serial Number are listed on a data tag attached to the equipment.
This manual should only be used with the Item Number(s) shown above.*





Donut Depositor Type F Operator's Manual

Belshaw Adamatic Bakery Group

814 44th Street NW, Suite 103

Auburn, WA 98001 USA

Phone: 206-322-5474 • Fax: 206-322-5425

Phone: (+1)206-322-5474 • 800-578-2547 • 1-800-BELSHAW

E-mail: service@belshaw.com • www.belshaw-adamatic.com

EQUIPMENT RECORD

Please provide the information below when you correspond with Belshaw about your machine.

Purchased by _____

Installed by _____

Date of Installation _____

Model number _____

Serial number _____

IN CASE OF DAMAGE TO EQUIPMENT

In case of damage to the equipment upon delivery, follow these steps immediately.

1. Inform the freight carrier. The phone number will be on the shipping receipt or label.
2. Take photographs of the equipment, both inside and outside the box or crate.
3. Do not throw away any packaging.
4. Report the damage to the distributor (or other party) from whom you bought the equipment.
5. Email your photos to the distributor (or other party) AND to Belshaw Customer Service at service@belshaw.com. Include a Belshaw Order Number in your communications. Your Order Number will begin with "CO...", followed by 6 digits) and should be marked on the box or crate.

IN CASE OF MISSING ITEMS

1. If possible, note the missing items on the delivery receipt of the freight carrier.
2. Take photographs of the entire shipment.
3. Follow steps 2 – 5 above.

020220

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TECHNICAL SUPPLEMENT

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Preface

The Type F Donut Depositor is designed to cut cake donut products and deposit them in a variety of fryers. It is designed to be mounted on a wall, or on a column, attached to the fryer.

In the European Community, the machine is available with the following electrical configurations:

- 220 volts, 1 phase, 50 hertz
- 380 volts, 3 phase, 50 hertz
- 240 volts, 1 phase, 50 hertz
- 415 volts, 3 phase, 50 hertz

The Type F Donut Depositor produces only 75.5 dB(A) of equivalent A-weighted sound pressure at workstations. The C600G-E system (C600G-E, FM600-E, Type F Donut Depositor, FT600-E, DC600-E, and CA600-E) produces 71.5 dB(A). This has been determined while running the depositor with no batter in the hopper, using a Bruel & Kjaer sound level meter, type 2236.

During production, the operator must move the Depositor, holding the guide handle, to deposit donuts in the desired locations in the fryer. The operator must work safely at all times and read this manual, following its instructions and warnings.

A thorough understanding of how to install, maintain, and safely operate the Type F Donut Depositor will prevent production delays and injuries. Heed the following warnings and all other warnings that appear in this manual:

- Make sure the machine is mounted securely. Doing so will prevent the machine from tipping over or falling, which could cause serious injury.

- When the machine is column-mounted on a fryer, make sure the fryer is securely fastened to the floor. If the fryer is not fastened to the floor, the weight of the depositor could cause the fryer to tip over, resulting in serious burns, other injury, or death.
- To avoid being seriously injured, never put your hand in the hopper while the machine is connected to the power source.
- To avoid being seriously injured, never put your hand between the trip arms while the machine is connected to the power source.
- To avoid electrocution, or other injury, unplug the machine before attempting any adjustment, repair, disassembly, or cleaning.
- To avoid damaging the machine, never use force to assemble, disassemble, operate, clean, or maintain it.
- Be careful never to get shortening, water, or other materials on the floor. If anything does get spilled on the floor, clean the area immediately. Materials on the floor can cause people to slip or fall, resulting in serious injury, or loss of life.
- To prevent unintentional startup and possible fire, unplug the machine if there is a local power outage. When the power is restored, it is safe to plug the machine in again.
- To avoid electrocution, make sure that all electrical cords are not frayed, or cracked, and they do not pass through any water, or shortening.
- Make sure that all electrical cords are routed so that no one will trip over them.

1

Operation

Read each step **completely** prior to doing what it tells you to do.

1. Select the desired donut weight as follows:
 - a. Loosen the dial lock nut on the side of the depositor head.
 - b. Turn the pointer to the desired number on the dial. (The higher the number, the larger the donuts will be.)
 - c. Tighten the dial lock nut.

WARNING

To avoid serious injury, never adjust the product size while the motor is on.

2. Put dough into the hopper.
3. Move the power switch on the motor to the ON position.
4. Expel any air that is trapped in the cylinder as follows:
 - a. Hold a bowl under the depositor.
 - b. Squeeze the clutch lever toward the handle, and allow two or three donuts to drop into the bowl.

- c. Release the clutch lever.
 - d. Put the donuts back in the hopper.

5. Swing the depositor over the fryer kettle and squeeze the clutch lever to deposit donuts in the fryer. You should move the depositor about 4"/10 cm after every cut.

If the thermal overload circuit breaker cuts off the power to the motor during operation, push the red reset button.

WARNING

To avoid serious injury, never put your hand in the hopper, under the hopper, or between the trip arms while the machine is connected to the power source.

6. To use the last of the dough in the hopper, use a rubber or plastic spatula to push the dough to the bottom of the hopper. Do not use a metal utensil; it could scratch the hopper.
7. When you have finished depositing donuts, release the clutch lever and swing the depositor away from the fryer kettle.

2

Cleaning

Clean the Type F Donut Depositor after every use. Follow these steps:

1. Turn the motor off and disconnect the machine from the power source.

WARNING

To avoid electrocution or other injury, unplug the machine before cleaning.

2. Put one of your hands underneath the cylinder.

CAUTION

If you do not keep your hand under the cylinder when you loosen the plunger, the plunger will fall on through and be damaged.

3. Loosen the wing nut that holds the crown bearing in place.
4. Remove the trip arm guard.
5. Loosen the wing nut that holds the hinge clamp in place.
6. Open the hinge clamp and remove the hopper, and the plunger, by pulling them forward.

7. If desired, remove the cylinder from the hopper. If you cannot remove it at first, run hot water on the hopper and cold water on the cylinder, and try again.
8. Wash the depositor, hopper, and cylinder separately, using warm water, a mild detergent, and a non-abrasive scrubber.
9. Rinse these parts in clear water.
10. Dry the parts.
11. If desired, wipe the rest of the machine using a damp cloth.

WARNING

To avoid electric shock, serious burns, and equipment damage, never allow water to enter the depositor head or the motor.

3

Maintenance

WARNING

To avoid electrocution or other injury, unplug the machine before performing maintenance.

WARNING

If grease gets on the floor, clean the area immediately. Grease on the floor can cause someone to slip, fall, be seriously injured, or even die.

Daily

Taking Care of the Plunger and Cylinder

The plunger and cylinder are precision equipment. Always handle them carefully and avoid dropping them. If you do, they will perform well for years.

Every day, after you clean and dry the plunger and the cylinder, coat them with a thin film of cooking oil. Doing so will keep them from rusting.

Lubricating the Center Rod

Before starting and after every two hours of operation, apply several drops of edible-grade mineral oil to the center rod, directly above the trip arm guard. This will allow the center rod to move smoothly through the crown bearing.

Weekly

WARNING

DO NOT allow grease/lubrication to get into the donut hopper, or to come in contact with the donut mixture.

Lubricating the Shaft

Once a week, put one drop of food grade 30-weight oil through the lubricating hole that is in the cam case, right *next* to the dial. (This hole is tapered; do not confuse it with the access hole *in* the dial, which is larger and not tapered.)

Lubricating the Cams and Trip Arm Pivot Pins

Once a week, apply several drops of food grade 30-weight oil through each of the two holes in the top of the cam case. (The rear hole is for lubricating the trip arm pivot pins. The other hole is for lubricating the cams.)

Draining the Cam Case

Once a week, drain the oil out of the cam case as follows:

1. Remove the trip arm guard, hopper, and plunger.
2. Lift the frame assembly off of the pivot arm pin.
3. Hold the frame assembly so the trip arms point downward and allow any accumulated oil to run out of the cam case.
4. Wipe the excess oil from the trip arms and the cam case.

-
5. Put the frame assembly back on the pivot arm pin.
 6. Re-install the plunger, hopper, and trip arm guard.

Lubricating the Cam Shaft

Once a week, lubricate the camshaft as follows:

1. Disconnect the machine from the power source.
2. Loosen the wing nut that holds the crown bearing in place.
3. Turn the dial so the trip arms spread apart.
4. Use a narrow paintbrush to apply edible-grade grease to the camshaft through the opening between the trip arms.
5. Hand-tighten the wing nut that holds the crown bearing in place.

Lubricating the Gears and the Clutch

The oil in the gearbox should come up all the way to the fill hole, which is located on the lower part of the gearbox. Once a week, check the level of the oil and, if necessary, add oil, as follows:

1. Make sure the F machine is mounted in the upright operating position.
2. Remove the plug from the fill hole.
3. Check the oil level.
4. If necessary, pump 90-weight oil into the gearbox until it begins to overflow.
5. Allow the excess oil to drain out of the hole.
6. Replace the plug.
7. Wipe the oil off of the gearbox exterior.

Every Six Months

Every six months replace the oil in the gearbox as follows:

1. Remove the trip arm guard, hopper, and plunger.
2. Lift the frame assembly off of the pivot arm pin.
3. Remove the plug from the fill hole.
4. Allow the oil to drain from the gearbox into a suitable container.
5. Recycle or dispose of the used oil properly.
6. Pump 90-weight oil into the gearbox until it begins to overflow.
7. Allow the excess oil to drain out of the hole.
8. Replace the plug.
9. Wipe the oil off of the gearbox exterior.
10. Put the frame assembly back on the pivot arm pin.
11. Install the plunger, hopper, and trip arm guard.

Storing the Depositor

If the depositor is to be stored for any length of time, please use the following procedure:

Store the depositor upright. If it cannot be stored upright, drain the oil from the gear box. (The gearbox is not “watertight,” and should not be sprayed with water for cleaning purposes).

4

Donut-Making Helps

Tips on Making Quality Cake Donuts

- Use the correct batter temperature.
In general, the correct batter temperature is 75°-80°F/24°-27°C. Check the mix manufacturer's instructions, as the recommended temperature range may vary.
If the batter is too warm, the donuts will lack volume and may "ring out" or be misshapen. If the batter is too cold, the donuts will stay under the shortening too long, fry too slowly, and crack open or ball up. They may also absorb excess shortening and lose volume.
- Use the correct floor time.
A floor time of 10 minutes between mixing and depositing allows the baking powder to react with the water. This helps the donuts attain the proper volume the proper level of shortening penetration.
If the floor time exceeds 30 minutes, the mix will gas off, the donuts will lose volume and shape and will absorb too much shortening.
- Use the correct frying temperature.
The correct shortening temperature for frying is 370°-380°F/188°-193°C.
If the shortening is too hot, the donuts will fry too quickly on the outside and will lose volume. The donuts may also become dense inside.

If the shortening is too cold, the donuts will spread too rapidly, will form large rings, will tend to crack open, will be too light in appearance, and will absorb too much shortening.

- Maintain the proper shortening level. We recommend a distance of 1 1/4" between the depositor and the shortening.

If the shortening is too deep, the donuts may not turn over when they reach the turner, causing them to cook unevenly.

If the shortening is too shallow (too far below the depositor), the donuts may not drop flat, may turn over while submerging and surfacing, and may become irregular, cracked, or rough-cruled.

- Ensure that the donuts absorb the right amount of shortening.

Donuts should absorb 1-1/2 to 3 oz/42 to 85 g of shortening per dozen, depending on their weight. You can achieve proper absorption by following tips 1-3.

- If the donuts do not absorb enough shortening, they will not keep well.

If they absorb too much shortening, they will lose volume and may become misshapen. If this happens, follow tips 1-3, mix the batter a little longer than usual, turn the donuts as soon as they become golden brown, and turn the donuts only once.

Calculating Correct Water Temperature

The following is an example of how to calculate the correct water temperature to use. You must use your own room temperature, dry mix temperature, desired batter temperature, and, if you are making yeast-raised donuts, estimated temperature increase during mixing.

| | Cake Donuts | | Yeast-Raised Donuts | |
|---|--------------------|-------------------|----------------------------|---------------|
| | °F | °C | °F | °C |
| Room temperature | 72 | 22.2 | 72 | 22.2 |
| Dry mix temperature | <u>+70</u> | <u>+21.1</u> | <u>+70</u> | <u>+21.1</u> |
| Total A | 142 | 43.3 | 142 | 43.3 |
| | | | | |
| Desired batter temperature | 75 | 23.9 | 80 | 26.7 |
| | <u>x3</u> | <u>x3</u> | <u>x3</u> | <u>x3</u> |
| Total B | 225 | 71.7 | 240 | 80.1 |
| | | | | |
| Total B | 225 | 71.7 | 240 | 80.1 |
| -Total A | <u>-142</u> | <u>-43.3</u> | <u>-142</u> | <u>-43.3</u> |
| Desired water temp. for cake donuts | 83°F | 28.4°C | 98 | 36.8 |
| | | | ↓ | ↓ |
| | | Figure from above | 98 | 36.8 |
| Temperature increase during mixing (average: 30°F/17°C) | | | <u>-30</u> | <u>-17</u> |
| Desired water temperature for yeast-raised donuts | | | 68°F | 19.8°C |

Ratios of Plunger Sizes to Donut Weights

The weights given are for donuts without icings or other toppings. They are provided for reference only, as weights vary according to the density of the batter.

| Plunger Size | Donut Weight per Dozen |
|--------------|------------------------|
| 1" | 5-8 oz/142-227 g |
| 1 5/8" | 14-17 oz/397-482 g |
| 1 3/4" | 16-20 oz/454-567 g |
| 1 7/8" | 19-24 oz/539-680 g |
| 2" | 22-27 oz/624-765 g |

Temperature Conversion

To convert temperatures from Fahrenheit to Celsius, subtract 32 from °F and divide the result by 1.8. For example, $212^{\circ}\text{F} - 32 / 1.8 = 100^{\circ}\text{C}$. To convert temperatures from Celsius to Fahrenheit, multiply °C by 1.8 and add 32 to the result. For example, $(100^{\circ}\text{C} \times 1.8) + 32 = 212^{\circ}\text{F}$.

| °F | °C | °F | °C |
|-----|-------|-----|-------|
| 55 | 12.8 | 340 | 171.1 |
| 60 | 15.6 | 345 | 173.9 |
| 65 | 18.3 | 350 | 176.7 |
| 70 | 21.2 | 355 | 179.4 |
| 75 | 23.9 | 360 | 182.2 |
| 80 | 26.7 | 365 | 185.0 |
| 325 | 162.8 | 370 | 187.8 |
| 330 | 165.6 | 375 | 190.6 |
| 335 | 168.3 | 380 | 193.3 |



Donut Depositor Type F

Technical Supplement

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- Make sure that all electrical cords are routed so that no one will trip over them.

Unpacking and Initial Cleaning

To unpack the Type F Donut Depositor, transport it to the workstation, and clean it:

1. Remove all the parts of the machine from the shipping containers.
2. Carefully carry the parts to the workstation. Observe proper lifting techniques.
3. Remove all packing materials from the machine.
4. Wipe the hopper, plunger, and other parts of the machine with a damp cloth.

WARNING

To avoid electrocution and equipment damage, do not allow any water to enter the motor.

5. Dry all the parts.

Preparing to Mount the Depositor on the Wall

1. Have a qualified technician provide a solid support on the wall, as explained below. We cannot guarantee that the Type F Donut Depositor will comply with CE standards unless you have this work done by a qualified technician.
 - a. Cut a good-quality board (at least 2"/5 cm thick by 4"/10 cm wide) so that it extends from the floor to the ceiling of the bakery.
 - b. Attach the board to a wall stud using #4 wood screws, at least 4"/10 cm long.

Space the screws every 12"/30.5 cm along the entire length of the board.

2. Drill holes for mounting the fryer, as follows:
 - a. Position the fryer 6-8"/15-20 cm from the wall, slightly to one side of the board. Level the fryer.
 - b. Lay a straight edge across the top of the fryer kettle so that it touches the board.
 - c. With a pencil, mark the board where the bottom of the straight edge touches it. This mark indicates the height of the top of the kettle.
 - d. With a pencil, mark the board 15"/38 cm above the kettle height, in the center of the board.
3. Using an appropriate tool, make a 1/4"/0.635 cm diameter hole at this point.

Installing the Wall Plate

1. Attach the wall plate to the wall support by screwing a 5/16" x 1-1/2" lag screw (provided) through the top hole of the wall plate.
2. Use a level to make sure the wall plate is hanging vertically.
3. On the mounting board, mark the locations of the five other holes in the wall plate.
4. Using an appropriate tool, make holes at these five locations.
5. Screw the five remaining lag screws through the five remaining holes in the wall plate.

Installing the Swing Arm

1. Connect the straight-arm section to the wall plate as follows:
 - a. One end of the straight arm is wider than the other. Slide the bushing through one leg of the wide end of the straight arm.
 - b. Slide the set collar onto the bushing, with the pin side down.
 - c. Slide the bushing into the other leg of the straight arm.
 - d. Put the straight-arm and bushing between the hinge brackets on the wall plate. **The bushing must line up with the holes in the hinge brackets.**
 - e. Slide the wall arm pin through the hinge brackets and bushing. See **Figure 1-1.**

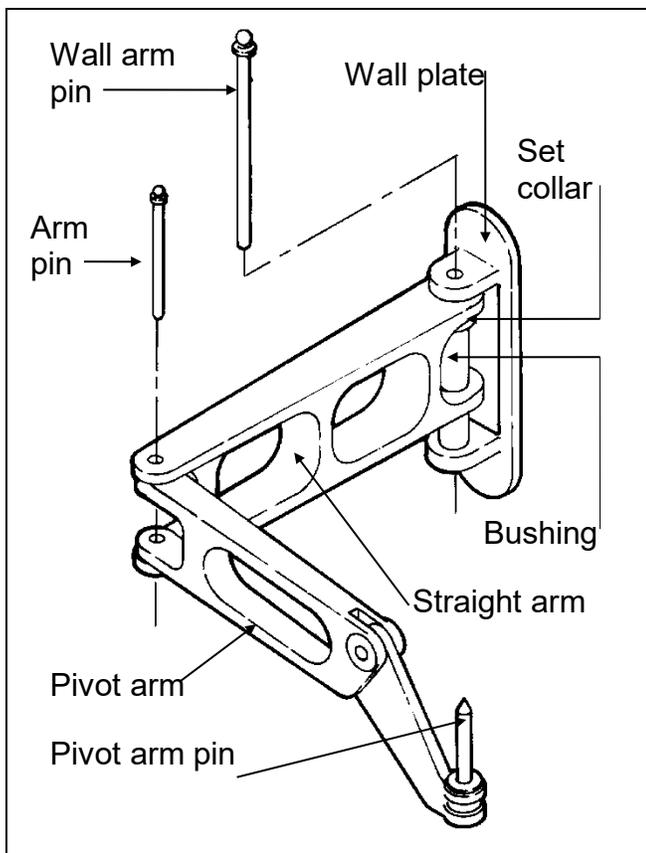


Figure 1-1 Installing the Swing Arm on the Wall Plate

2. Connect the pivot arm section to the straight arm as follows:

- a. Put the pivot arm between the legs of the straight arm. The holes in the pivot arm and straight-arm must line up.
- b. Slide the arm pin through the holes in the straight-arm and pivot arm. (See **Figure 1-1.**)

Skip the next section and proceed to “Installing the Depositor.”

Preparing to Mount the Depositor on the Column

Before you can column-mount the Type F Donut Depositor to a fryer, you must secure the fryer to the floor, install the column, and install the swing arm.

Securing the Fryer

If you plan to column-mount the depositor to a non-Belshaw fryer, fasten the fryer securely to the floor. We cannot guarantee that the Type F Donut Depositor will comply with CE standards if you use a non-Belshaw fryer.

If you plan to column-mount the depositor to a Belshaw Century fryer, you do not need to fasten the fryer to the floor.

If you plan to column-mount the depositor to a Belshaw open-kettle fryer, secure the fryer to the floor as follows:

1. Remove the hairpin clips (2 per leg) that hold the casters to the frame of the fryer, then remove the casters. The flanged feet of the fryer will now be resting on the floor.
2. Each of the flanged feet has two holes in it, mark the locations of these holes on the floor.
3. Have a qualified technician use an appropriate tool to create holes in the floor to accommodate 1/4” bolts. We cannot guarantee that the Type F Donut Depositor will comply with CE standards, unless you have this work done by a qualified technician.

4. Thread a 1/4-20 bolt through each of the holes in the fryer's feet and into the floor.

WARNING

When the machine is column-mounted on a fryer, make sure the fryer is securely fastened to the floor. If the fryer is not fastened to the floor, the weight of the depositor could cause the fryer to tip over, resulting in serious burns, other injury, or death.

Installing the Column

To install the column, follow the instructions appropriate for your fryer. The three sets of instructions below explain how to install the column on the following fryers:

- Belshaw Open-Kettle Gas or Electric Fryers (manufactured since 1990)
- Belshaw Century fryers; and
- Non-Belshaw Fryers

Other Belshaw Open-Kettle Fryers

Read this section if you want to column-mount the Type F Donut Depositor on a Belshaw open-kettle gas fryer or on a Belshaw open-kettle electric fryer manufactured since 1990. To install the column, follow these steps:

1. Slide the column mounting brackets onto the column.
2. There is a mounting plate on the side of the fryer cabinet; the plate has two sets of three holes in it. Align the holes in the mounting brackets with these holes. Fasten the mounting brackets to the plate using the six lock washers and 5/16-18 x 1" hex-head screws provided.
3. With the column resting on the floor, secure the column by tightening the two 5/16-18 x 1" square head set screws (provided) in the mounting brackets.

Belshaw Century Fryers

To install the column on a Belshaw Century Fryer, follow these steps:

1. Have a qualified technician use an appropriate tool to create holes in the fryer's frame assembly for installing the column mounting brackets.
2. We cannot guarantee that the Type F Donut Depositor or the Century Fryer will comply with CE standards unless you have this work done by a qualified technician.
3. Slide the column mounting brackets onto the column.
4. Align the holes in the column mounting brackets, with the holes in the fryer frame assembly.
5. Secure the mounting brackets to the frame using the 5/16-18 x 1" hex-head screws provided.
6. With the column resting on the floor, secure the column by tightening the two 5/16-18 x 1" square head set screws (provided) in the mounting brackets.

Non-Belshaw Fryers

To install the column on a non-Belshaw fryer, follow these steps:

1. Slide the column mounting brackets onto the column.
2. Chose a location to mount the column. You should mount the column on the side of the fryer the operator will stand on, on the rear corner. You may mount the column either on the side, or on the back of the fryer, provided that the depositor will be able to move freely.
3. For a stronger mount to hold the column brackets, attach a Bracket Plate (Belshaw Part #P-1000) to the fryer in the chosen location. This Bracket Plate is pre-drilled to accept the column mounting brackets.
3. Have a qualified technician use an appropriate tool to create holes in the fryer

cabinet for installing the column mounting brackets, or the Bracket Plate #P-1000. We cannot guarantee that the Type F Donut Depositor will comply with CE standards, unless you have this work done by a qualified technician.

4. Secure the mounting brackets to the fryer using 5/16-18 machine screws, 5/16 flat washers, 5/16 lock washers, and 5/16-18 hex nuts.
5. With the column resting on the floor, secure the column by tightening the two 5/16-18 X 1" square head set screws (provided) in the mounting brackets.

Installing the Swing Arm

WARNING

You must use the extension arm limiting bracket when column-mounting the Type F Donut Depositor to any floor model stand alone fryer. If you do not, the fryer may tip over when the depositor is swung away from the fryer, resulting in serious burns, injury, or death.

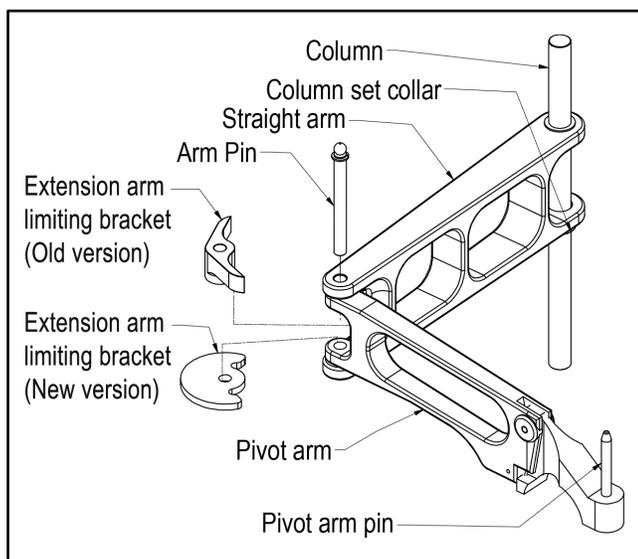


Figure 1-2. Installing the Swing Arm on the Column.

See **Figure 1-2** above.

1. Slide the set collar onto the column.
2. Slide the straight-arm section onto the column.
3. Put the pivot arm section between the legs of the straight arm.
4. Put the extension arm-limiting bracket between the legs of the pivot arm. The holes in the extension arm limiting bracket, pivot arm, and straight-arm must line up. (You do not need to use the extension arm-limiting bracket if you are mounting the machine to a Belshaw Century fryer.)
5. Slide the arm pin through the holes in the straight-arm, pivot arm, and extension arm-limiting bracket.
6. Slide the straight arm up the column far enough for the depositor to clear the fryer when it is mounted. (The exact height does not matter at this point.) To hold the straight arm in place, slide the set collar up the column and tighten the setscrew.

Installing the Depositor

1. Mount the depositor by sliding the frame assembly onto the pivot arm pin.
2. Adjust the height of the depositor as follows:
 - a. Loosen the setscrew in the set collar.
 - b. Slide the straight arm up the bushing, or column as far as needed, for the hopper cylinder to be the proper distance above the shortening in the fryer. (See Figure 1-3.)
 - c. Slide the set collar up the bushing, or column, so it is right under the straight arm. Secure it by tightening the setscrew.

Figure 1-3 - Setting the Depositor Height

| Plunger Type and Size | Distance between Cylinder and Shortening |
|------------------------------------|---|
| Cake plungers, 7/8"-1" | 1"/2.5 cm |
| Cake plungers, 1-1/8"-2-1/4" | 1-1/4"-1-3/8"/ 3.2 cm-3.5 cm |
| French cruller plungers, all sizes | 1-1/2"/3.8 cm |

5. With motor running, finish tightening the hex nuts underneath the motor spacers. Tighten in an alternating sequence (not one after another in a circle).
6. This allows the motor to properly center the drive shaft.

WARNING

Failure to install the motor in the above manner can cause the shaft to wear improperly and break.

Filling the Gear Box

Before you use the Type F Donut Depositor, you must fill the gearbox with oil. Follow these steps:

1. Make sure the F machine is mounted in the upright operating position.
2. Remove the plug from the fill hole. The fill hole is in the lower part of the gearbox.
3. Pump 90-weight oil into the gearbox until it begins to overflow.
4. Allow the excess oil to drain out of the hole.
5. Replace the plug.
6. Wipe the oil off of the gearbox exterior.

Installing the Motor

1. Place motor (with spacers) onto motor mounting plate, on top of gearbox.
2. Hand tighten 1/4-20 hex nuts.
3. Check that there is a slight clearance between the "worm shaft & coupling assembly" (motor set collar), and the motor mounting plate. Insert the blade of a flathead screwdriver under the set collar. Rotate shaft, so flat of shaft, is under set screw. Tighten setscrew, being careful not to overtighten.
4. Turn motor on.

Installing the Motor Coupling Covers

Install the motor coupling covers (2) around motor spacers, using the two sheet metal screws provided.

Installing the Plunger and Hopper

To install the plunger and the hopper on the depositor, follow these steps:

1. Open the hinge clamp at the bottom of the frame, if it is not open already. To open it, loosen the wing nut and swing the hinge clamp bolt out of the slot.
2. Put the plunger in the hopper. Put one of your hands underneath the hopper cylinder so the plunger does not fall out.
3. Slide the plunger's locating pins into the slots on the ends of the trip arms.
4. Slide the cylinder into the opening at the bottom of the frame.
5. Swing the hinge clamp around the cylinder, swing the hinge clamp bolt into the slot, and hand-tighten the wing nut that holds the hinge clamp shut.
6. Install the trip arm guard assembly. The crown bearing, which is mounted inside the trip arm guard, must pass over the plunger center rod and into the cylindrical opening in the frame. The safety key, which is also mounted inside the trip arm guard, must connect with the safety interlock switch.
7. Hand-tighten the wing nut that holds the crown bearing in place. The wing nut can be reached through the opening in the side of the trip arm guard.

6

Adjustments

Adjusting the Tilt

WARNING

To avoid being seriously injured or electrocuted, turn off and unplug the machine before making adjustments.

If the donuts do not drop straight or separate from the depositor evenly, the depositor may not be level.

To make minor adjustments in the tilt of the machine, you do not need to re-mount the wall plate or the column; you can simply adjust the

pivot hinge by changing the setting of the pivot hinge-adjusting pin.

To adjust the tilt of the machine (see **Figure 2-1**):

1. Turn off and unplug the machine.
2. Thread the pivot hinge adjusting pin in or out:
 - Thread the pin out to move the vertical axis of the depositor counterclockwise
 - Thread the pin in to move the vertical axis of the depositor clockwise

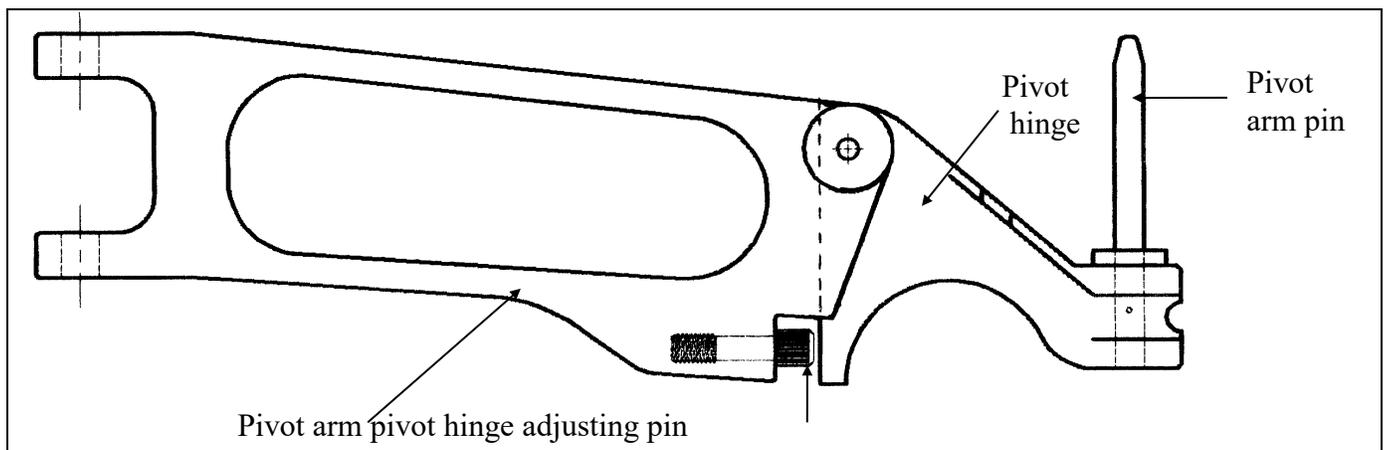


Figure 2.1. Adjusting the Tilt of the Machine

Adjusting the Spacing of the Trip Arms

If the machine becomes jammed, the trip arms may go out of adjustment. Therefore, you should check the spacing of the trip arms after any jamming has occurred. Also, you should check the spacing of the trips arms if doing so is suggested in “Troubleshooting.”

To check and adjust the spacing of the trip arms, follow the procedure below, referring to **Figure 2-2**. All dimensions given are ± 0.020 ”/0.051 cm.

1. Turn off and unplug the machine.

WARNING

To avoid being seriously injured or electrocuted, turn off and unplug the machine before making adjustments.

2. Set the donut size to #3, the maximum setting on the dial.
3. Turn the dial by hand until the lower trip arm is in its lowest position.
4. Check dimension A. If necessary, bend the lower trip arm until this dimension is 11.063”/28.100 cm.
5. Turn the dial until the upper trip arm is in its lowest position.
6. Check dimension B. If necessary, bend the upper trip arm until this dimension is 12.53”/31.83 cm.
7. Turn the dial until the pointer on the short rank points straight down.
8. Check dimension C. If this dimension is not 2.65”/6.73 cm, some of the parts in your machine may be worn and need to be replaced.

9. Turn the dial until the pointer on the short crank points straight up.
10. Check dimension D. If this dimension is not 0.94”/2.39 cm, some of the parts in your machine may be worn and need to be replaced.

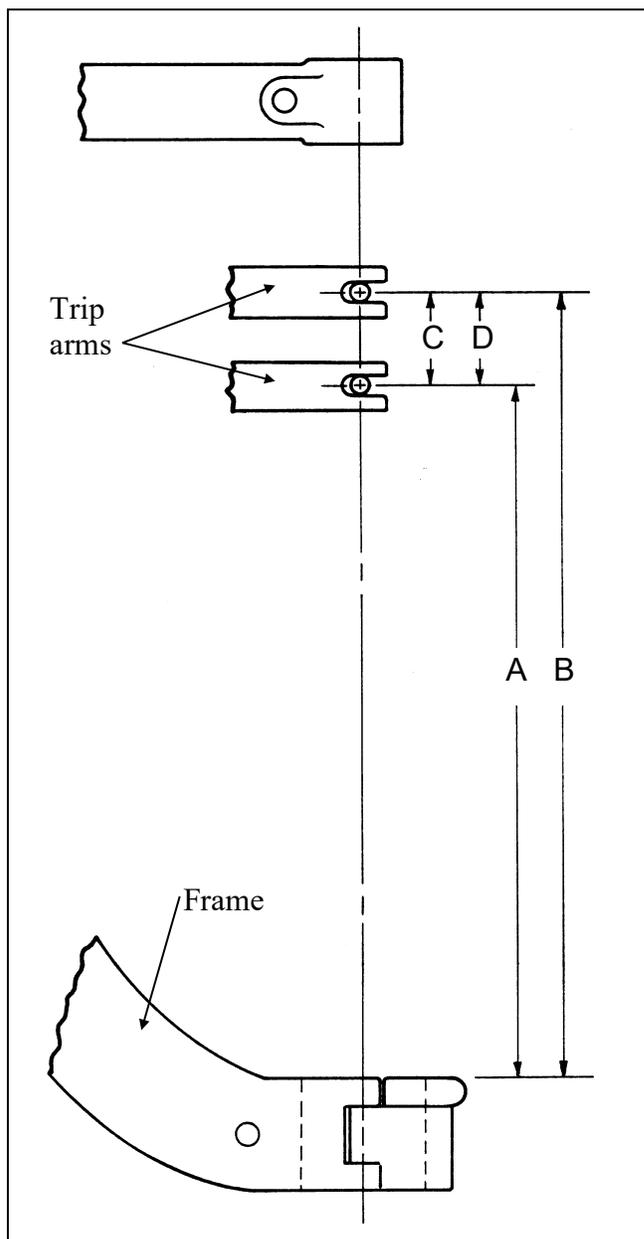


Figure 2-2. Adjusting the Spacing of the Trip Arms.

7

Troubleshooting

If you have a problem with your Type F Donut Depositor that you cannot solve, call your dealer or another qualified technician.

If your dealer cannot help you, please call Belshaw. To do so, first dial the appropriate international access code, then (206) 322-5474 (United States). When you call, please specify the following:

- The model name of the machine.
- The serial number of the machine.
- The voltage, phase, and cycle of the machine.

CAUTION

If you perform repairs yourself or have them performed by anyone other than a service technician authorized by Belshaw Bros., you do so at your own risk.

Following is a troubleshooting question and answer to help you identify and solve some basic problems.

Heed all warnings listed below. These warnings when followed will help ensure your safety.

WARNING

Disconnect the machine from the power source before disassembling, repairing, or wiring.

WARNING

To avoid serious injury, before doing any service to the depositor, turn off the depositor, disconnect it from the power source, and swing it away from over the fryer.

| THE MOTOR WILL NOT START. | |
|--|---|
| Possible Causes | What To Do |
| The machine is not connected to a proper power source. | Connect the machine to a proper power source, as specified on the data plate. |
| The circuit breaker has been tripped. | Press the red reset button. |
| THE MOTOR SHUTS OFF WHEN THE CLUTCH IS ENGAGED. | |
| Possible Cause | What To Do |
| The plunger is jammed at the base of the hopper cylinder. | Clear away the cause of the obstruction. Plug in and turn on the machine. Press the red reset button. |
| THE DONUTS DO NOT DROP STRAIGHT OR SEPARATE FROM THE CYLINDER EVENLY. | |
| Possible Causes | What To Do |
| The machine frame is out of alignment. | Send the machine to the factory for service. |
| The cylinder is dirty. | Clean the cylinder as explained in Section 3, "Cleaning." |
| THE MACHINE MAKES CLICKING OR BANGING NOISES. | |
| Possible Cause | What To Do |
| The machine frame is out of alignment. | Send the machine to the factory for service. |
| THE DONUTS VARY IN SIZE. | |
| Possible Causes | What To Do |
| The hopper and the cylinder are not joined tightly enough. | Tap down lightly on the top of the hopper. |
| The plunger pistons are worn or undersized. | Replace the plunger. |

THE OUTER AND INNER DIAMETERS OF THE DONUTS ARE TOO LARGE.

| Possible Cause | What To Do |
|---|---|
| The donuts are falling too far, causing them to turn after they drop. | Adjust the height of the machine so there is less distance between the bottom of the machine and the frying screen. Do this by moving the set collar on the mounting column or bushing. |

UNWANTED DOUGH IS DEPOSITED ON THE PRODUCT.

| Possible Causes | What To Do |
|------------------------------|-----------------------|
| The plunger is worn. | Replace the plunger. |
| The cylinder is worn. | Replace the cylinder. |
| The cylinder lip is damaged. | Replace the cylinder. |

THE MACHINE JAMS.

| Possible Causes | What To Do |
|--|--|
| The machine frame is out of alignment. | Send the machine to the factory for service. |
| There is an obstruction in the cylinder. | Clear the cause of the obstruction. |
| The plunger is bent. | Replace the plunger. |

WHEN USING THE BALL PLUNGER, THE BALLS STICK TOGETHER.

| Possible Cause | What To Do |
|--|--|
| The depositor is too far above the shortening. | Adjust the height of the machine so the end of the plunger touches the shortening when the balls are extruded. Do this by moving the set collar on the mounting column or bushing. |

WHEN USING THE BALL PLUNGER, THE BALLS VARY IN SIZE.

| Possible Cause | What To Do. |
|--|----------------------------------|
| One of the holes in the plunger piston is clogged with batter. | Remove the plunger and clean it. |

| WHEN USING THE STICK PLUNGER, THE STICKS BEND AND ARE POORLY SHAPED. | |
|---|--|
| Possible Causes | What To Do |
| The sticks are too large. | Turn the short crank on the dial to decrease the size of the sticks. |
| The depositor is too far above the shortening. | Lower the depositor. Do this by moving the set collar on the mounting column or bushing. |
| WHEN USING THE KRINKLE PLUNGER, THE PRODUCT IS SHAPED IRREGULARLY. | |
| Possible Cause | What To Do |
| The former flutes are plugged with batter. | Disassemble and clean the plunger. |
| THE LOWER PISTON AND THE FORMER OF THE KRINKLE PLUNGER CANNOT BE REMOVED FOR CLEANING. | |
| Possible Cause | What To Do |
| The lower piston and the former are stuck to the center rod, probably due to corrosion. | Soak the plunger in oil for 24 hours. Tap the lower piston and the former lightly with a rubber hammer to loosen them. |

This section contains the following information:

French Plunger Drawing (7B-1001)

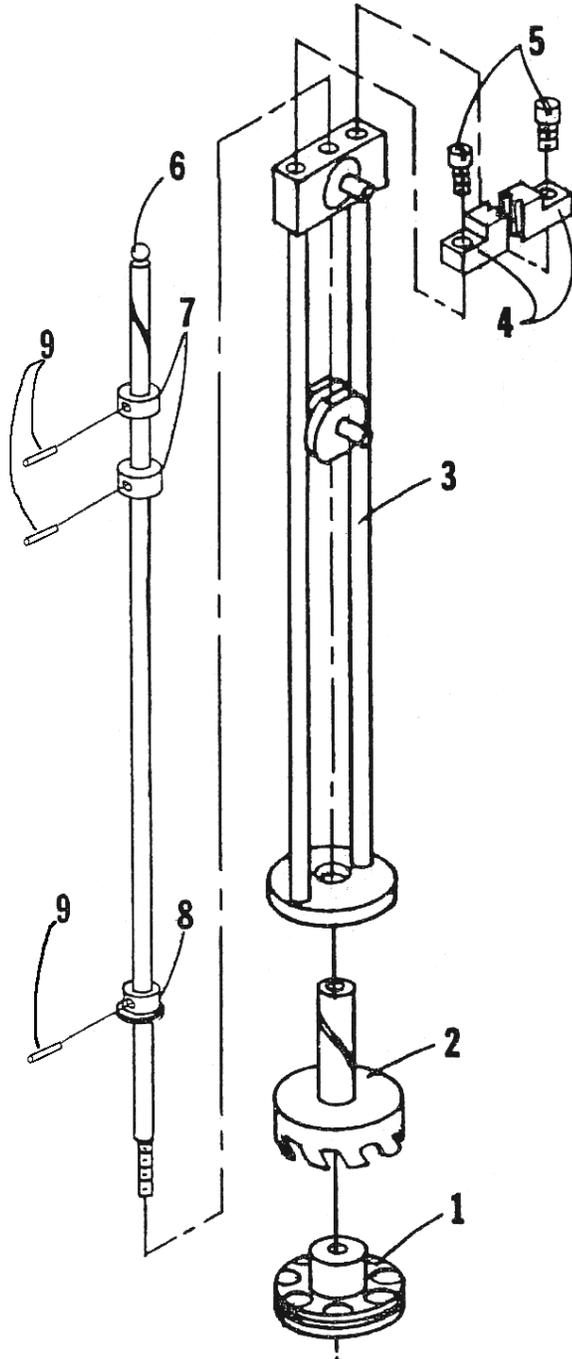
French Plunger Cleaning Instructions

Care & Maintenance and Cleaning Instructions for Plungers & Hoppers

Service Bulletin #254F

7B-1001 FRENCH PLUNGER PARTS LIST.

Models B, F and MD-2 Cutters



BILL OF MATERIAL

| ITEM | DESCRIPTION |
|------|---|
| 1 | Lower Piston (Specify Size): |
| 2 | Former Assembly (Specify Size) |
| 3 | Side Rod Assy (Specify Size): |
| 4 | Gib (2 required, specify size): |
| 5 | Gib Screw (2 required) |
| 6 | Center Rod Replacement Kit (Includes items 7, 8, 9, & 7B-11 Center Rod) |
| 7 | Short Retainer (2 Required) |
| 8 | Flanged Retainer |
| 9 | Groove Pin |

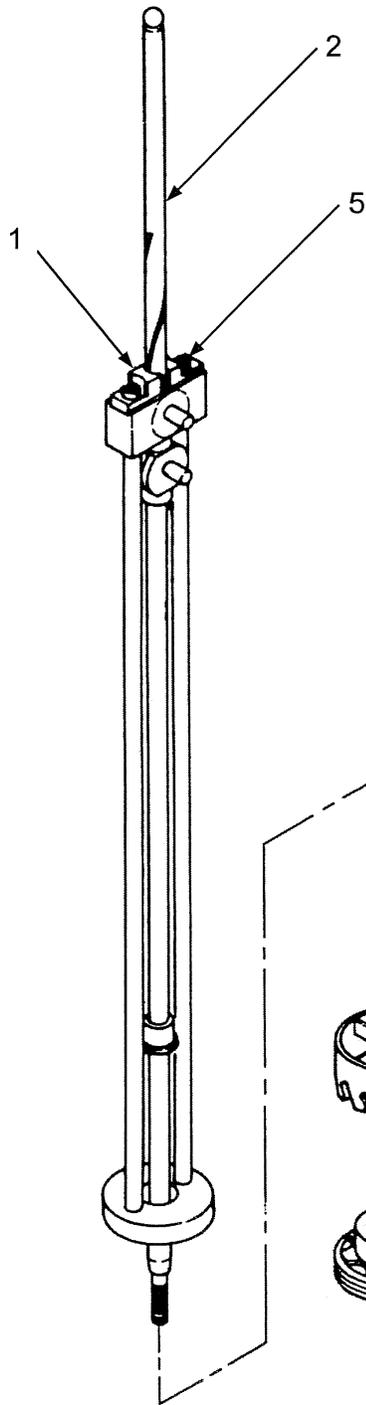
For repairs involving the side rod assemblies, your French plunger should be returned to the factory.

#7B-1001 French Plunger

Sizes: 1-1/8", 1-1/4", 1-3/8", 1-1/2", 1-5/8",
1-3/4", 1-7/8", 2", 2-1/8", 2-1/4"

FRENCH PLUNGER

CARE & MAINTENANCE



The French Plunger is a delicate, precision piece of equipment and must be handled with extreme care.

Before each use, put one drop of good quality food grade lubrication oil on the gibbs (1), so the grooved center rod (2) can slide easily.

After each use, unscrew the lower piston (3) and remove the former (4). Thoroughly wash and dry all parts. Dip the bottom of the plunger in fry shortening before reassembly of the former (4) and the lower piston (3). Reassemble as shown. Apply cooking oil to the assembly to prevent rust.

To Avoid Damage:

- Do not handle roughly
- Do not drop on hard surfaces
- Do not wash in the same sink as other utensils.
- Keep all parts coated with cooking oil to prevent rust.

CARE, MAINTENANCE, and CLEANING INSTRUCTION

for PLUNGERS, CYLINDERS, and HOPPERS

The plungers and hoppers of your donut machine are precision instruments built from alloy steels and aluminum. They should be handled with care to insure continued satisfactory performance.

When cleaning aluminum, selection of the right type cleaner is your most important consideration. Any household dish washing detergent which is safe for aluminum does a good job of cleaning and does not attack aluminum. Strong Alkali cleaners, such as lye, soda ash, and tri-sodium phosphate, will discolor or even corrode aluminum even in weak solutions.

DO NOT Handle roughly or drop on hard surfaces.

DO NOT Mix with other utensils in the sink when washing.

DO NOT Allow to rust. Always wash parts thoroughly. Dry completely and then lubricate with mineral oil or

liquid shortening before storing or reinstalling in unit.

DO NOT Force the machine if it becomes jammed. Disassemble and remove any obstruction to prevent damage to the plunger.

Washing Plungers, Cylinders, and Hoppers by Hand:

1. Remove "O" Rings, if so equipped.
2. Use plenty of warm water.
3. Add cleaner approved for aluminum in concentrations recommended by manufacturer.
4. Presoak to loosen stubborn or dried-on deposits.
5. Use a non-scratching plastic scour cloth to remove soil and restore luster.
6. Rinse in clear hot water (170-190 °F)
7. Wipe completely dry.
8. Dip plungers in mineral oil or liquid shortening to prevent rust and sticking.

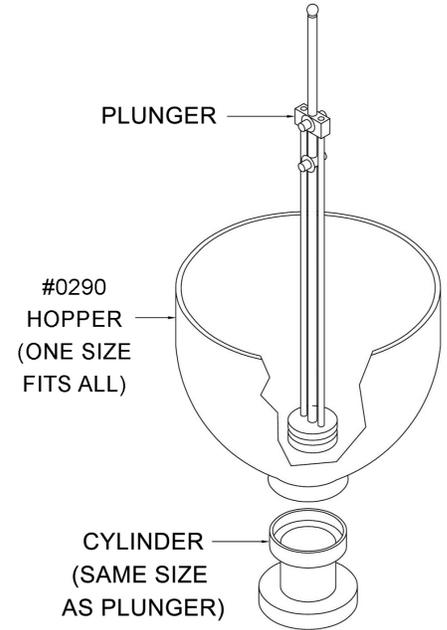
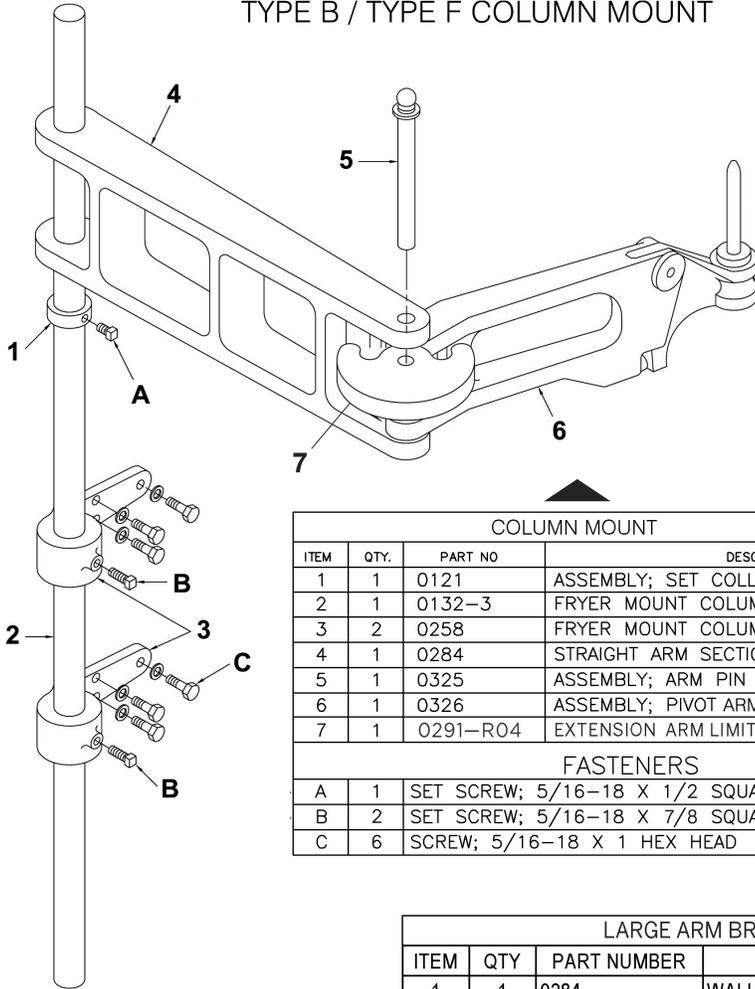
SPECIAL INSTRUCTIONS FOR THE CARE OF FRENCH PLUNGERS:

The French plunger must be handled with great care. Before each use, put one drop of mineral oil on each of the gibs that slide in the grooves near the top of the plunger. After each use, unscrew the lower piston and remove the product former. Thoroughly wash and dry and then oil the parts with mineral oil or liquid shortening to prevent sticking. Reassemble the plunger. Be certain that the bottom piston is threaded into place completely.

9

Parts Info

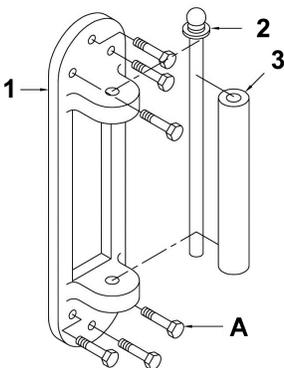
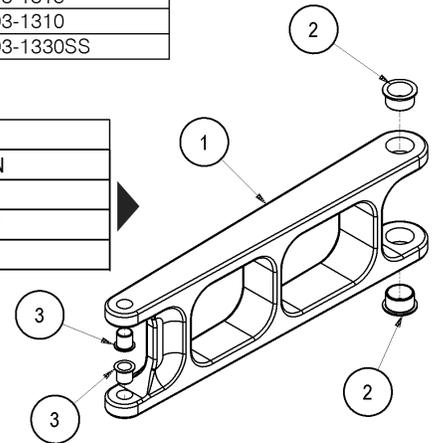
TYPE B / TYPE F COLUMN MOUNT



| COLUMN MOUNT | | | |
|--------------|------|----------|--------------------------------|
| ITEM | QTY. | PART NO | DESCRIPTION |
| 1 | 1 | 0121 | ASSEMBLY; SET COLLAR |
| 2 | 1 | 0132-3 | FRYER MOUNT COLUMN |
| 3 | 2 | 0258 | FRYER MOUNT COLUMN BRACKET |
| 4 | 1 | 0284 | STRAIGHT ARM SECTION |
| 5 | 1 | 0325 | ASSEMBLY; ARM PIN |
| 6 | 1 | 0326 | ASSEMBLY; PIVOT ARM |
| 7 | 1 | 0291-R04 | EXTENSION ARM LIMITING BRACKET |

| FASTENERS | | | PART NUMBERS |
|-----------|---|--------------------------------------|--------------|
| A | 1 | SET SCREW; 5/16-18 X 1/2 SQUARE HEAD | 903-1315 |
| B | 2 | SET SCREW; 5/16-18 X 7/8 SQUARE HEAD | 903-1310 |
| C | 6 | SCREW; 5/16-18 X 1 HEX HEAD | 903-1330SS |

| LARGE ARM BRACKET | | | |
|-------------------|-----|-------------|--------------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | 0284 | WALL ARM SECTION |
| 2 | 2 | 971-0017 | BRG, FL 1-1/8X3/4X1-9/32 |
| 3 | 2 | 971-0018 | BRG, FL 5/8X3/4X23/32 |



TYPE B / TYPE F WALL MOUNT

| WALL MOUNT | | | |
|------------|------|---------|--------------------------|
| ITEM | QTY. | PART NO | DESCRIPTION |
| 1 | 1 | 0004 | WALL PLATE |
| 2 | 1 | 0011 | ASSEMBLY; WALL ARM PIN |
| 3 | 1 | 0120 | WALL ARM SECTION BUSHING |

| FASTENERS | | | PART NUMBER |
|-----------|---|---------------------------------|-------------|
| A | 6 | SCREW; 5/16-18 X 1 1/2 HEX HEAD | 903-1345 |

Parts Diagrams For Type F

If you have a Type F Depositor not listed below, email Belshaw Adamatic Service Department at service@belshaw.com, or call 206-322-5474. If you do not know the Item Number, contact service@belshaw.com and let our technicians know the serial number on the machine.

ABOUT ITEM NUMBERS:

All recent Belshaw Adamatic machines are identified by an Item Number. You need to know the Item Number to identify correct parts diagrams for the fryer. When the item number is known, it should be checked off on the front cover of this manual, and also in the table below. If you do not know the Item Number, contact service@belshaw.com and let our technicians know the serial number on the machine.

| MARK YOUR ITEM NUMBER HERE | ITEM NUMBER | DESCRIPTION KEY | MOTOR SUPPLIED |
|----------------------------------|--------------------|------------------------------|-------------------|
| <input type="checkbox"/> | F00010001 | F-LB-115,60,1-D-W/O | YES |
| <input type="checkbox"/> | F00160001 | F-LB-115,60,1-W/O-SL | YES |
| <input type="checkbox"/> | F0032000DB | F-LB-230,50/60,1-D/B-W/O | YES |
| <input type="checkbox"/> | F0036000DB | F-LB-230,50/60,1-D/B-W/O-SL | YES |
| <input type="checkbox"/> | 0227M | F-LB-115,60,1-D-W/O-X | YES |
| <input type="checkbox"/> | 0227M-230 | F-LB-230,50/60,1-D/B-W/O-X | YES |
| <input type="checkbox"/> | 0227CHS | F-LB-W/O MOT-D-W/O-X | NO |
| <input type="checkbox"/> | 0227CHS-HD | F-LB-C-W/O-14MM W/O PLGR/CYL | NO |
| <input type="checkbox"/> | 0227M-JAPAN | F-LB-115,60,1-D-W/O-X | YES |
| <input type="checkbox"/> | 0227SL | F-LB-W/O-SL-W/O-MD-X | NO |

DIAGRAM: F00010001

USE THIS DIAGRAM ONLY FOR

MODEL: Type F

ITEM NUMBERS:

F00010001

F00160001

F0032000DB

F0036000DB

0227M

0227M-230

0227CHS

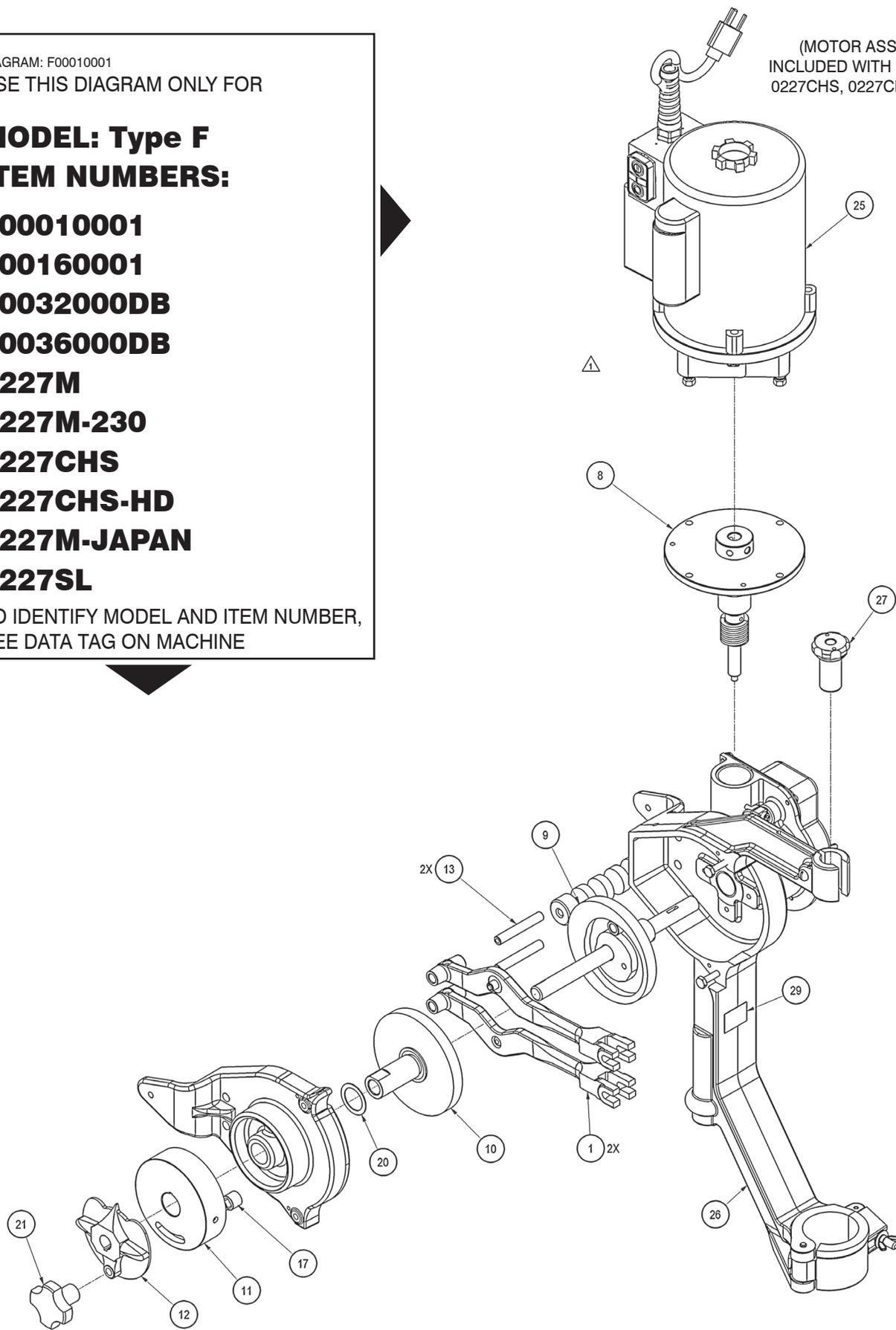
0227CHS-HD

0227M-JAPAN

0227SL

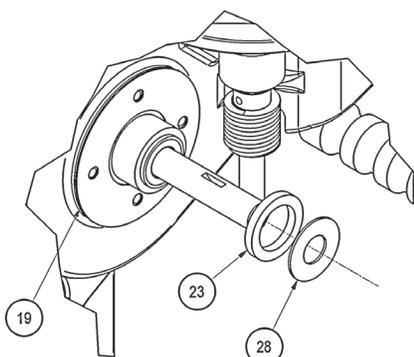
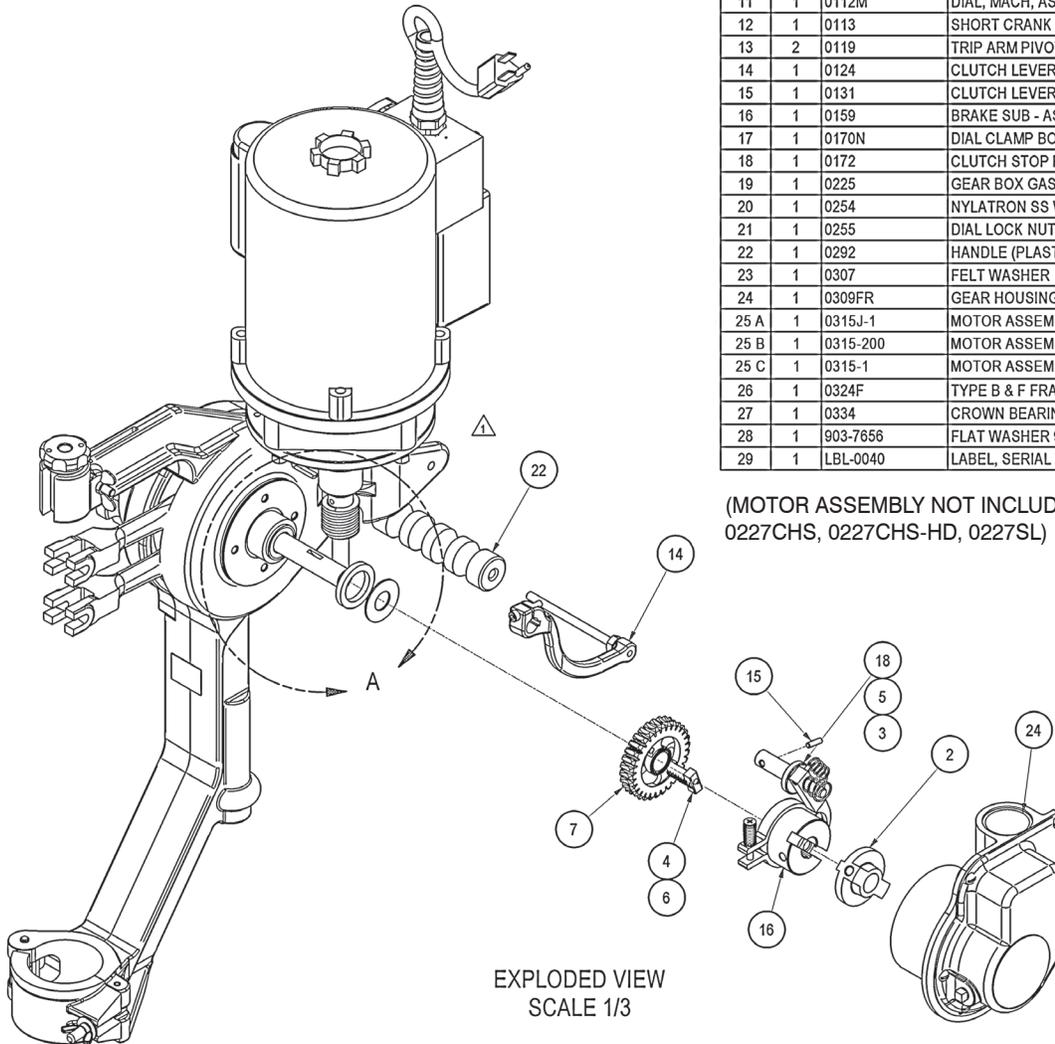
TO IDENTIFY MODEL AND ITEM NUMBER,
SEE DATA TAG ON MACHINE

(MOTOR ASSEMBLY NOT
INCLUDED WITH ITEM NUMBERS
0227CHS, 0227CHS-HD, 0227SL)



EXPLODED VIEW
SCALE 1/3

| BILL OF MATERIAL [△] | | | |
|-------------------------------|-----|-------------|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 2 | 0027B | TRIP ARM ASSY |
| 2 | 1 | 0050 | CLUTCH BLOCK CAP |
| 3 | 1 | 0064 | HOLDING SPRING |
| 4 | 1 | 0068 | CLUTCH PIN |
| 5 | 1 | 0070 | CLUTCH PAWL SPRING |
| 6 | 1 | 0076 | CLUTCH PIN SPRING |
| 7 | 1 | 0097 | WORM GEAR ASSY (ELEC) |
| 8 | 1 | 0101B-CE | ASSY; DRIVE SHAFT & WORM |
| 9 | 1 | 0110CHS | ASSY; SHAFT & CAM |
| 10 | 1 | 0111CHS | F SLEEVE CAM CHS |
| 11 | 1 | 0112M | DIAL, MACH, ASSY |
| 12 | 1 | 0113 | SHORT CRANK |
| 13 | 2 | 0119 | TRIP ARM PIVOT PIN |
| 14 | 1 | 0124 | CLUTCH LEVER ASSY |
| 15 | 1 | 0131 | CLUTCH LEVER CAM KEY |
| 16 | 1 | 0159 | BRAKE SUB - ASSEMBLY |
| 17 | 1 | 0170N | DIAL CLAMP BOLT ASSY (B, F, & N) |
| 18 | 1 | 0172 | CLUTCH STOP PAWL ASSY |
| 19 | 1 | 0225 | GEAR BOX GASKET (PURCHASED) |
| 20 | 1 | 0254 | NYLATRON SS WASHER |
| 21 | 1 | 0255 | DIAL LOCK NUT |
| 22 | 1 | 0292 | HANDLE (PLASTIC) |
| 23 | 1 | 0307 | FELT WASHER |
| 24 | 1 | 0309FR | GEAR HOUSING ASSEMBLY (FIELD REPLACEMENT) |
| 25 A | 1 | 0315J-1 | MOTOR ASSEMBLY (120V) F00010001, F00160001, 0227M |
| 25 B | 1 | 0315-200 | MOTOR ASSEMBLY (240V) F0032000DB, F0036000DB, 0227M-230 |
| 25 C | 1 | 0315-1 | MOTOR ASSEMBLY (240V) 0227M-JAPAN |
| 26 | 1 | 0324F | TYPE B & F FRAME |
| 27 | 1 | 0334 | CROWN BEARING |
| 28 | 1 | 903-7656 | FLAT WASHER 9/16" SCREW, 1 3/8 OD |
| 29 | 1 | LBL-0040 | LABEL, SERIAL TAG / F |



(MOTOR ASSEMBLY NOT INCLUDED WITH ITEM NUMBERS 0227CHS, 0227CHS-HD, 0227SL)

DIAGRAM: 0315J-1

USE THIS DIAGRAM ONLY FOR

MODEL: Type F

ITEM NUMBERS:

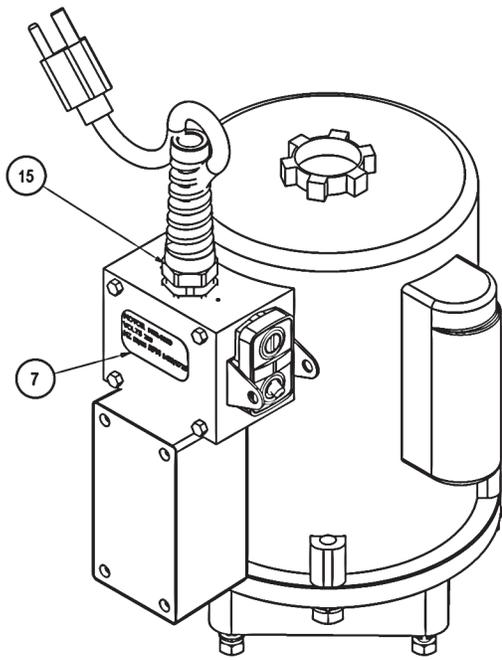
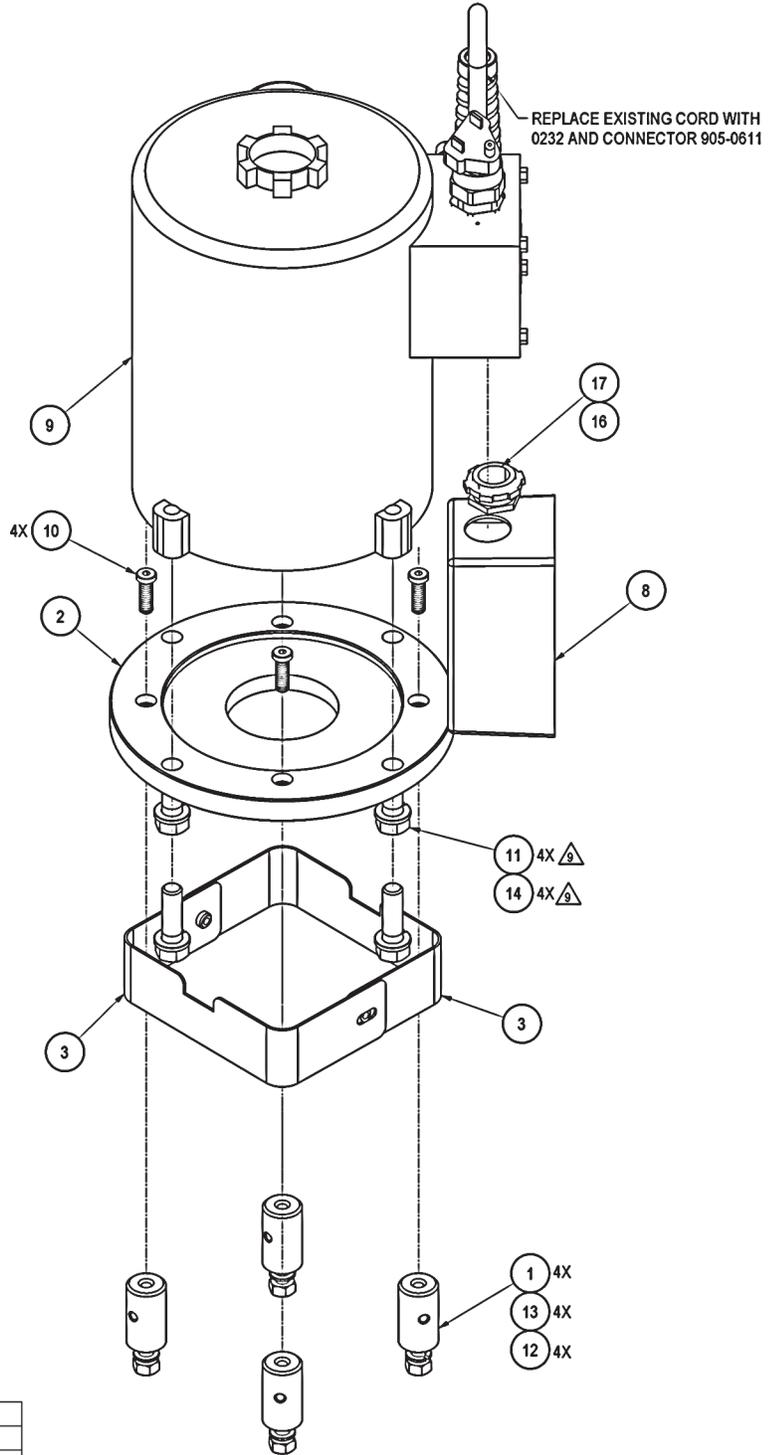
F00010001

F00160001

0227M

TO IDENTIFY MODEL AND ITEM NUMBER,
SEE DATA TAG ON MACHINE

FOR ITEM NUMBERS NOT LISTED, CALL
BELSHAW SUPPORT (+1)206-322-5474



| BILL OF MATERIAL | | | |
|------------------|-----|-------------|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 4 | 0102-3 | MOTOR SPACER, 1.38 LG |
| 2 | 1 | 0103-10 | MOTOR MOUNTING PLATE C FACE ADAPTER |
| 3 | 2 | 0104 | MOTOR COUPLING COVER SQUARE |
| 4 | 1 | 0232 | ELECTRICAL CORD (NOT SHOWN) |
| 5 | 1 | 0242 | WARNING LABEL F (NOT SHOWN) |
| 6 | 1 | 618L-0105 | WARNING LABEL (NOT SHOWN) |
| 7 | 1 | DR42-0205-3 | MOTOR I.D. LABEL |
| 8 | 1 | ENC-6015 | PLASTIC ENCLOSURE 4X2X2 |
| 9 | 1 | MTR-0100 | MTR, 1/6-1/8 HP 115/208-230 110 |
| 10 | 4 | 903-0949 | 1/4-20 X 3/4 SS LOW PROF SKT HD CAP SCREW |
| 11 | 4 | 903-1457 | 3/8-16 x 1-1/4 SS |
| 12 | 4 | 903-5203 | 1/4-20UNC SS HEX JAM NUT |
| 13 | 4 | 903-7533SS | 1/4 SS SPLIT RING LOCKWASHER |
| 14 | 4 | 903-7547 | WASHER, SPLIT LOCK, 3/8 SS |
| 15 | 1 | 905-0611 | LIQ-TITE CORDGRIP .17-.47 BLK |
| 16 | 3 | 990-0600 | 1/2" LOCKNUT |
| 17 | 1 | 990-0700 | NIPPLE, CHASE 1/2" |

DIAGRAM: 0315-200

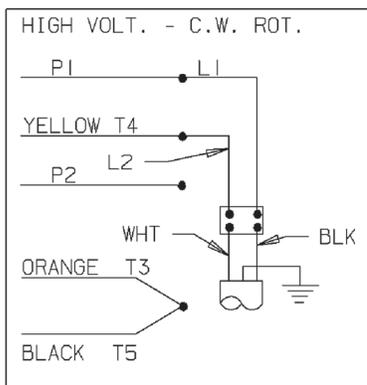
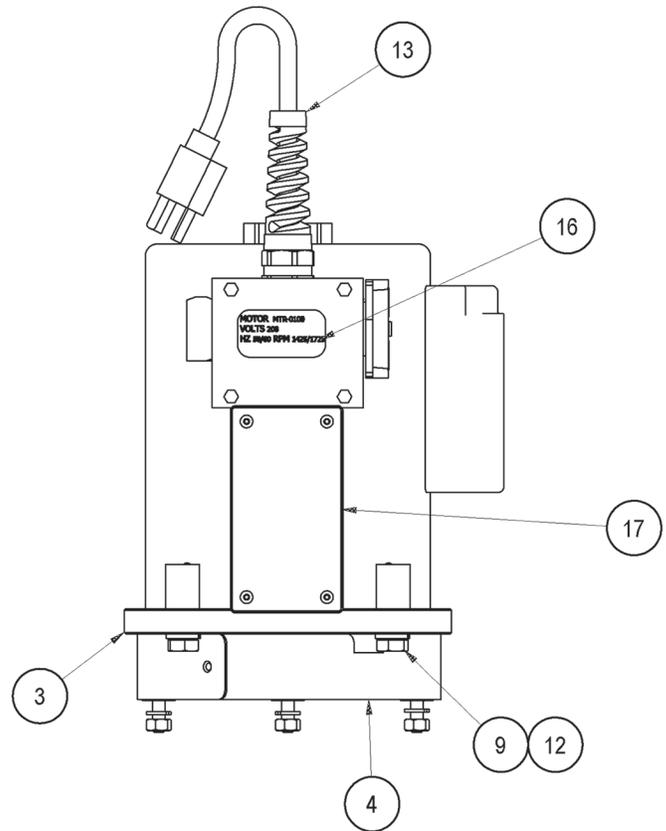
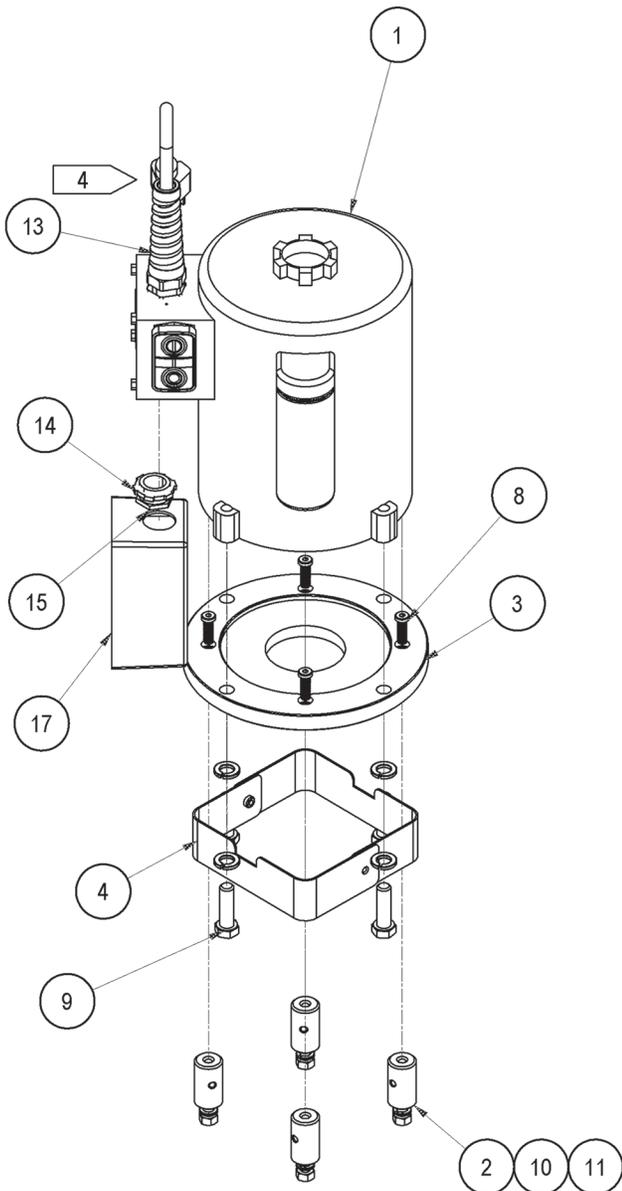
USE THIS DIAGRAM ONLY FOR

MODEL: Type F

ITEM NUMBERS:

**F0032000DB, F0036000DB,
0227M-230**

TO IDENTIFY MODEL AND ITEM NUMBER,
SEE DATA TAG ON MACHINE



| BILL OF MATERIAL | | | |
|------------------|-----|-------------|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | #MTR-0100 | MTR, 1/6-1/8 HP 115/208-230 110 |
| 2 | 4 | 0102-3 | MOTOR SPACER, 1.38 LG |
| 3 | 1 | 0103-10 | MOTOR MOUNTING PLATE C FACE ADAPTER |
| 4 | 2 | 0104 | MOTOR COUPLING COVER SQUARE |
| 5 | 1 | 0242 | WARNING LABEL F (NOT SHOWN) |
| 6 | 1 | 0361 | LABL, CAUTION W/O GUARD (NOT SHOWN) |
| 7 | 1 | 618L-0105 | WARNING LABEL (NOT SHOWN) |
| 8 | 4 | 903-0949 | 1/4-20 X 3/4 SS LOW PROF SKT HD CAP SCREW |
| 9 | 4 | 903-1457 | 3/8-16X1.25 SS HEX HEAD MACHINE SCREW |
| 10 | 4 | 903-5203 | 1/4-20UNC SS HEX JAM NUT |
| 11 | 4 | 903-7533SS | 1/4 SS SPLIT RING LOCKWASHER |
| 12 | 4 | 903-7544SS | 3/8 SS SPLIT RING LOCKWASHER |
| 13 | 1 | 905-0611 | LIQ-TITE CORDGRIP .17-.47 BLK |
| 14 | 3 | 990-0600 | 1/2" LOCKNUT |
| 15 | 1 | 990-0700 | NIPPLE, CHASE 1/2" |
| 16 | 1 | DR42-0205-3 | MOTOR I.D. LABEL |
| 17 | 1 | ENC-6015 | PLASTIC ENCLOSURE 4X2X2 |

DIAGRAM: 0315-1

USE THIS DIAGRAM ONLY FOR

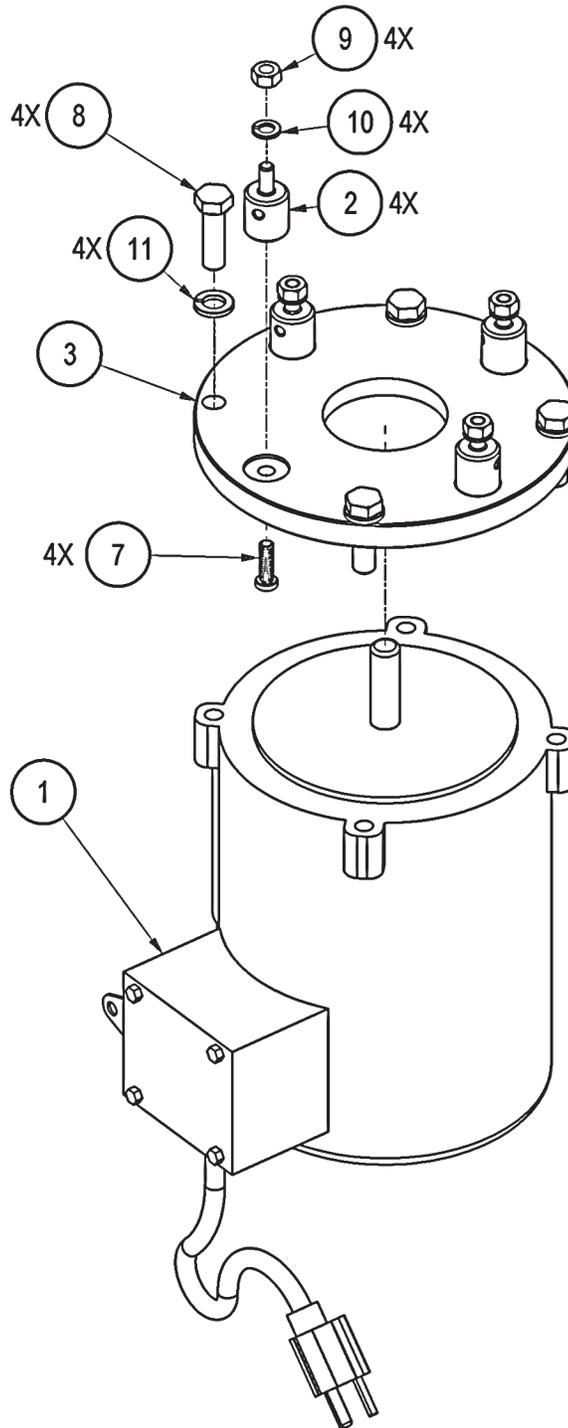
MODEL: Type F

ITEM NUMBERS:

0227M-JAPAN

TO IDENTIFY MODEL AND ITEM NUMBER,
SEE DATA TAG ON MACHINE

FOR ITEM NUMBERS NOT LISTED, CALL
BELSHAW SUPPORT (+1)206-322-5474



BILL OF MATERIAL

| ITEM | QTY | PART NUMBER | DESCRIPTION |
|------|-----|-------------|---|
| 1 | 1 | #MTR-0100 | MTR, 1/6-1/8 HP 115/208-230 110 |
| 2 | 4 | 0102-1 | MOTOR SPACER, .830 LG |
| 3 | 1 | 0103-10 | MOTOR MOUNTING PLATE C FACE ADAPTER |
| 4 | 1 | 0242 | WARNING LABEL F (NOT SHOWN) |
| 5 | 1 | 0361 | LABL, CAUTION W/O GUARD (NOT SHOWN) |
| 6 | 1 | 618L-0105 | WARNING LABEL (NOT SHOWN) |
| 7 | 4 | 903-0949 | 1/4-20 X 3/4 SS LOW PROF SKT HD CAP SCREW |
| 8 | 4 | 903-1457 | 3/8-16X1.25 SS HEX HEAD MACHINE SCREW |
| 9 | 4 | 903-5203 | 1/4-20UNC SS HEX JAM NUT |
| 10 | 4 | 903-7533SS | 1/4 SS SPLIT RING LOCKWASHER |
| 11 | 4 | 903-7544SS | 3/8 SS LOCKWASHER |

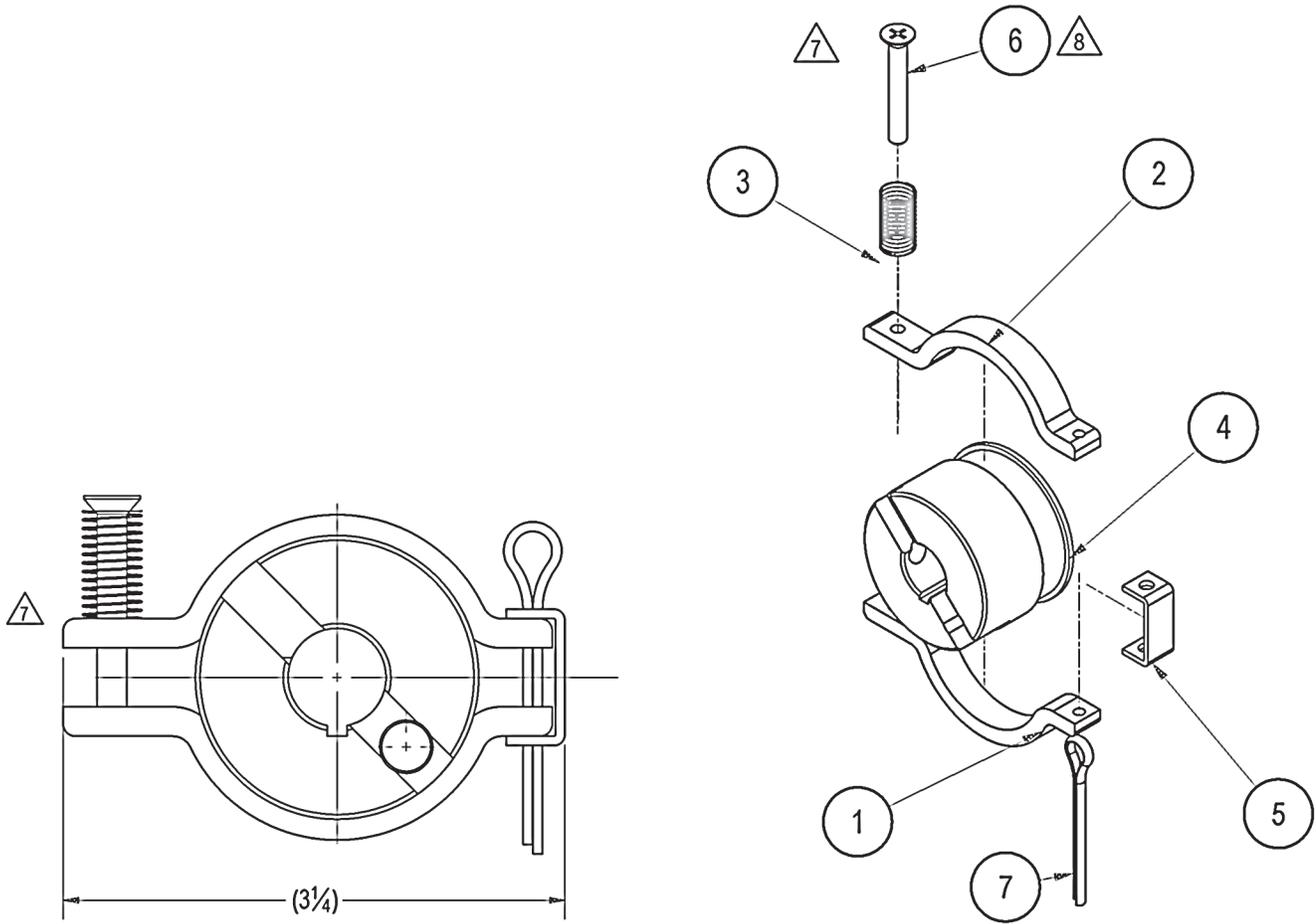
DIAGRAM: 0159

USE THIS DIAGRAM ONLY FOR

MODEL: Type F

ITEM NUMBERS: All

TO IDENTIFY MODEL AND ITEM NUMBER, SEE DATA TAG
ON CONTROL PANEL



| △ BILL OF MATERIAL | | | |
|--------------------|-----|-------------|-----------------------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | 0053A | CLUTCH BRAKE - UPPER |
| 2 | 1 | 0053B | CLUTCH BRAKE - LOWER |
| 3 | 1 | 0077A | SEALING PLATE PRESSURE SPRING |
| 4 | 1 | 0107 | CLUTCH BLOCK |
| 5 | 1 | 0189 | RETAINING CLIP - BRAKE BAND |
| 6 | 1 | 903-0642 | 10-24 X 1-3/8 PHILLIPS FLAT MS SS |
| 7 | 1 | 905-0190 | PIN, COTTER, 1/8 X 1-1/2 SS |

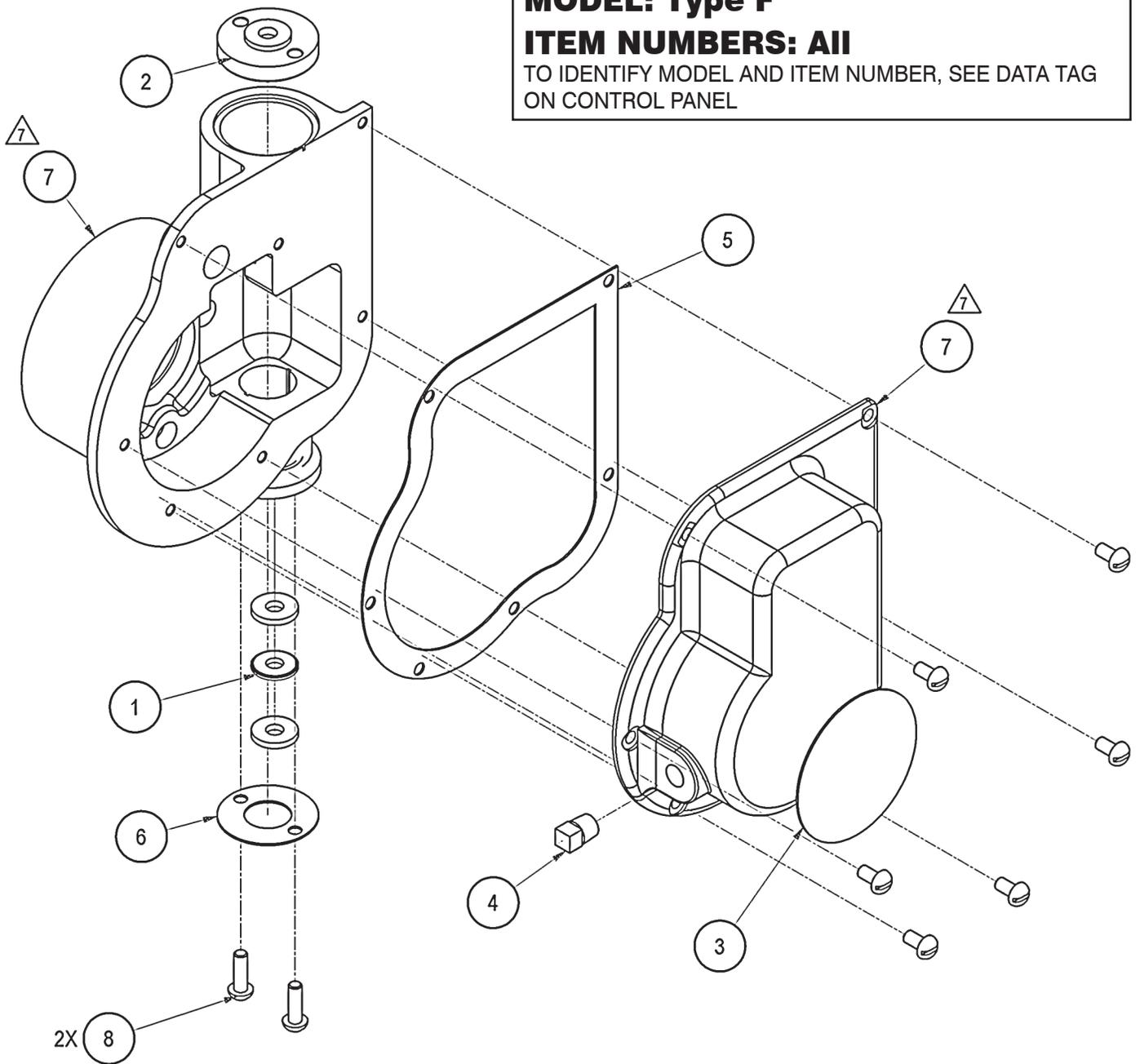
DIAGRAM: 0309FR

USE THIS DIAGRAM ONLY FOR

MODEL: Type F

ITEM NUMBERS: All

TO IDENTIFY MODEL AND ITEM NUMBER, SEE DATA TAG ON CONTROL PANEL



| BILL OF MATERIAL | | | |
|------------------|-----|-------------|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | 0059FR | FIELD REPLACE, THRUST BEARING |
| 2 | 1 | 0066 | THRUST PLATE |
| 3 | 1 | 0134 | NAMEPLATE |
| 4 | 1 | 0135 | PLUG, BRASS 1/8 I.P.S. SQ HEAD |
| 5 | 1 | 0179 | GEAR BOX GASKET |
| 6 | 1 | 0224 | THRUST PLATE GASKET |
| 7 | 1 | 0309 | GEAR HOUSING SUB-ASSEMBLY |
| 8 | 2 | 903-0527SS | SS SCW ROUND HEAD SLOTTED 10-24 UNC X 0.625 |

Belshaw Adamatic Bakery Group

Limited Warranty / Return Policy

Subject to the terms and limitations set forth in this limited warranty ("Limited Warranty"), Belshaw Adamatic Bakery Group (also referred to as "the Manufacturer") warrants to the original purchaser ("Purchaser") of Manufacturer's equipment and parts ("Products"), Belshaw Adamatic Bakery Group's manufacture and assembly of Products to be free from defects in workmanship and material which would result in product failure under normal use and service. Belshaw Adamatic Bakery Group's entire liability under this Limited Warranty is limited to either repairing or replacing at Manufacturer's factory or on Purchaser's premises, at Belshaw Adamatic Bakery Group's option, any Products purchased by Purchaser which shall be determined by the Manufacturer to be defective. If necessary to return Products to Manufacturer's factory, Products must be shipped by Purchaser with transportation charges prepaid by Purchaser.

Belshaw Adamatic Bakery Group reserves the right to make changes in design or add any improvement to its Products at any time without incurring any obligations to install the same on Products previously sold.

Possession, use or operation of Products sold hereunder for any other than their designed purpose, or use of Products which are in poor repair, modified, improperly operated, or neglected, is done at the Purchaser's risk. Belshaw Adamatic Bakery Group hereby disclaims any liability for these actions and shall not be liable for defects in or for any damages or loss to any property which is attributable to such actions.

Under no circumstances shall Belshaw Adamatic Bakery Group be liable for any indirect, special, incidental, or consequential damages arising out of, or from the use of its Products by Purchaser, its assignees, employees, agents or customers.

THIS LIMITED WARRANTY SHALL BE PURCHASER'S SOLE AND EXCLUSIVE REMEDY WITH RESPECT TO DEFECTIVE PRODUCTS.

Warranty Period

This Limited Warranty covers Products manufactured by Belshaw Adamatic Bakery Group and sold by Belshaw Adamatic Bakery Group or its authorized distributor ("Distributor") or authorized dealer ("Dealer"), and this Limited Warranty shall extend for a period of one (1) year from date of shipment to Purchaser, and to the original Purchaser only.

Limited Warranty

With respect to products not manufactured by Belshaw Adamatic Bakery Group, warranty coverage shall be limited to the warranty of the original manufacturer of the product, or the Belshaw Adamatic Bakery Group Limited Warranty, whichever is the lesser coverage period.

Replacement Products provided under the terms of this Limited Warranty are warranted for the remainder of the original warranty period applicable to the Product.

Exclusions

This Limited Warranty excludes from its coverage and does not apply to: (a) solenoid and relay coils; (b) lamps; (c) "O" rings; (d) belts; and (e) impellers. This Limited Warranty also excludes the cost of labor for removing and replacing Products subject to a warranty claim, other than the labor incurred directly by the Manufacturer when, in Belshaw Adamatic Bakery Group's opinion, a repair of the Product by the Manufacturer is justified.

Warranty Claims

In case of warranty claims relating to your Product, you must follow the instructions below.

Report Claims to Your Authorized Distributor or Dealer or to Belshaw Adamatic Bakery Group

As soon as you discover a problem, contact the Distributor or Dealer from whom you purchased the Product or Belshaw Adamatic Bakery Group. Your Distributor or Dealer will notify Belshaw Adamatic Bakery Group for you. **Only Belshaw Adamatic Customer Service can approve or authorize warranty claims.**

You must state the following:

1. Your name, company name, and telephone number
2. The location, phone number, and contact name where the Product is located
3. The invoice number and date of purchase of the Product
4. The Model and Serial Number of the Product, as written on the data tag attached to the Product
5. A description of the problem and how it occurred

Shipping Damage and Missing Items

Damage to the Packaging or Crate. On delivery, promptly check all packages thoroughly for any sign of damage. In cases of visible damage, **always note the damage on the Delivery Receipt.** Failure to note damage is taken by the Freight Carrier to mean that the package is in good condition at time of receipt, and can result in denial of a Freight Claim. Take photographs that clearly show the damage.

Damage to Products. If you find any damaged Product inside the shipment, photograph the damage both inside and outside of the package. Do not throw the packaging away. Photos of the package and contents are needed to show the condition of the Product at the time it was received.

Missing Items. As soon as you believe any items to be missing from a shipment, promptly report this to the Distributor or Dealer from whom the Product was purchased or to Belshaw Adamatic Bakery Group. If possible, photograph the entire contents of the delivery and email this to your Distributor or Dealer, or to Belshaw Adamatic Customer Service at service@belshaw.com.

Returning Products to Belshaw Adamatic Bakery Group

Under the terms of the Limited Warranty, you may be asked to return to Belshaw Adamatic Bakery Group any Product that is the subject of a warranty claim. These Products must be clearly labeled with a Return Goods Authorization Number ("RGA Number") given to you by your Distributor or Dealer, or by Belshaw Adamatic Customer Service. Products received without an RGA Number will not be processed. All Products must be shipped freight prepaid by the Purchaser to Belshaw Adamatic Bakery Group at the address below.

Contacting Belshaw Adamatic Bakery Group

At any time, you can contact Belshaw Adamatic Bakery Group customer service for assistance:

Belshaw Adamatic Bakery Group Customer Service
814 44th St. NW, Suite 103,
Auburn WA 98001, USA
Phone: 800-578-2547 (USA/ Canada) or (+1)253-886-5340
(Worldwide)
Email: service@belshaw.com
Office Hours: Monday – Friday, 6am to 4pm, USA Pacific Time